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009561

D206-642-312
Job Sheet 191425



Part No: D206-642-312

Job Qty: 1 pcs

Part Name: Skidtube RH, Low & High Gear with Standard Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No:

Due Date: 4/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 29-30 IPP Rev: J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec IPP Rev:L 08-09-29 as per DSI9421 DD verified by: EC IPP Rev:M 09-03-02 as per DSI9440 rev.a verified by:EC IPP Rev:N 09-03-03 as per DSI9421 rev.b verified by:EC PP Rev:O as per REV.N DD 10.04.19 verified by:EC IPP Rev:P 12.11.21 ECN12-679 DD verf:JLM IPP Rev:Q 14.04.25 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		4/10/19	0.00	0.00	Packaging 1 - 1		 MAY 01 2019 Fglo7
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		



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Container No: S177233



Part: D206-642-312

Job No: 191425

Serial No/Batch: S177233

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TC STC SH98 -

					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/10/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	DAS 69 9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	4/10/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS 21 9-89
135 DC - 1 - B4B	1 pcs	4/10/19	0.00 0.00		DC - 1 - B4B	DAS 21 9-89
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	4/10/19	0.00 0.00		QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
130 - Identify and pack for shipping as per PPP D206-642-312						

MAY 02 2019

MAY 02 2019

135 - Document Control - Photocopy bluefile and create labels per PPP D206-642-312 CHG008

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5149328
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5163234
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5057496-1
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5158586 5149326
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5149958
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5003926
D206-642-341	Replacement Skidtube (Fits LH or RH)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169619
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5153647
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5137517
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5059551
D2932-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163147
D2933-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5097834
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5054584
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101444
D2938-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5101271
D2939-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165070
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059286
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114082
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5157300
D3457-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172538
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5166694
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5173785
NAS1149C0463R	Washer	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5162884
NAS1149D0463J	Washer	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5167648

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	169	0
	AN4-6A	12	855	0
	AN4C5A	1	37	0
	AN5-10A	4	232	0
	AN5-11A	8	211	0
	AN5-12A	4	334	0
	D206-642-341	1	3	0
	D206-648-013	1	6	0
	D2652	16	513	0
	D2712	10	573	0
	D2932-2	1	5	0
	D2933-2	1	7	0
	D2934	2	43	0
	D2935	2	48	0
	D2938-2	1	6	0
	D2939-2	1	5	0
	D3407-043	1	12	0
	D3413-1	1	37	0
	D3456-1	1	255	0
	D3457-1	2	29	0
	MS21042L3	8	4,202	0
	MS21042L4	12	3,129	0
	MS21043-4	1	1,315	0
	NAS1149C0463R	1	399	0
	NAS1149D0363J	8	1,616	0
	NAS1149D0463J	24	4,980	0
	NAS1149D0563J	8	1,808	0

Part Specifications

Specifications could not be found.

Plex 2/28/19 11:18 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D206-642-311 /-311BL /-311G/-312/-312BL/-312G

Description: SKIDTUBE , LH/RH[illegible]